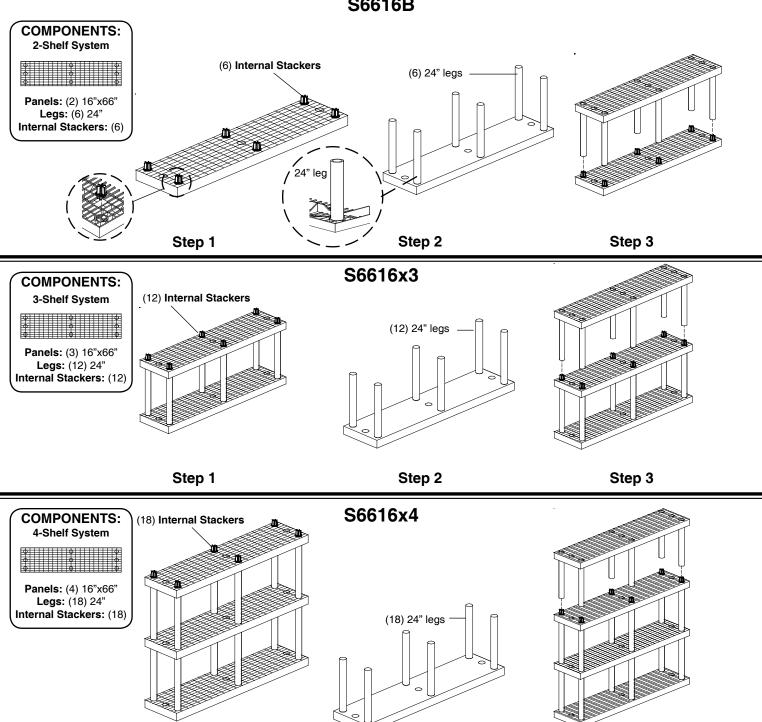
DURASHELF®

ASSEMBLY INSTRUCTIONS

S6616B



Step 1

Lay one of the shelf panels on the floor and insert Leg Stackers over outside sockets as shown.

Step 1

Step 2

Invert the next level panel and insert 24" posts into the sockets as shown.

Step 2

Step 3

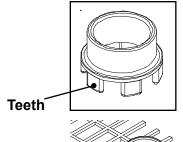
Return panel with the **24" posts** to upright position. Align posts over Leg Stackers and push all the way down until leg stackers are inserted into posts. Repeat steps 1 through 3 for multi-shelf configurations.

Step 3



ASSEMBLY INSTRUCTIONS

2- Options to Secure Legs to Panels

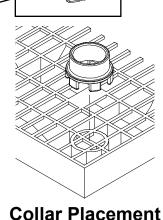


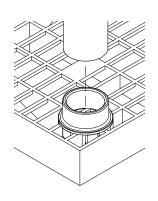
Leg Collar

How to use the Leg Collar

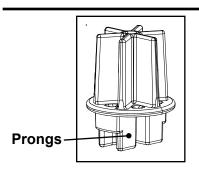
First, place the collar over socket aligning teeth of collar to fit through grids.

Second, Leg is inserted into the leg collar.

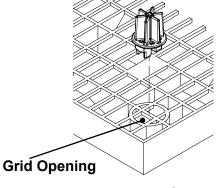




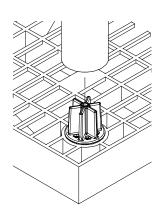
Leg Placement on Collar



Internal Leg Stacker



Internal Leg Stacker
Placement



Leg Placement on Internal Leg Stacker

How to use the Internal Leg Stacker

First, Place the stacker over socket aligning the prongs with the D-shaped holes, and push down.

Second, leg is inserted over the leg stacker.